

Pareto

Aluminum Systems



ALFOTM

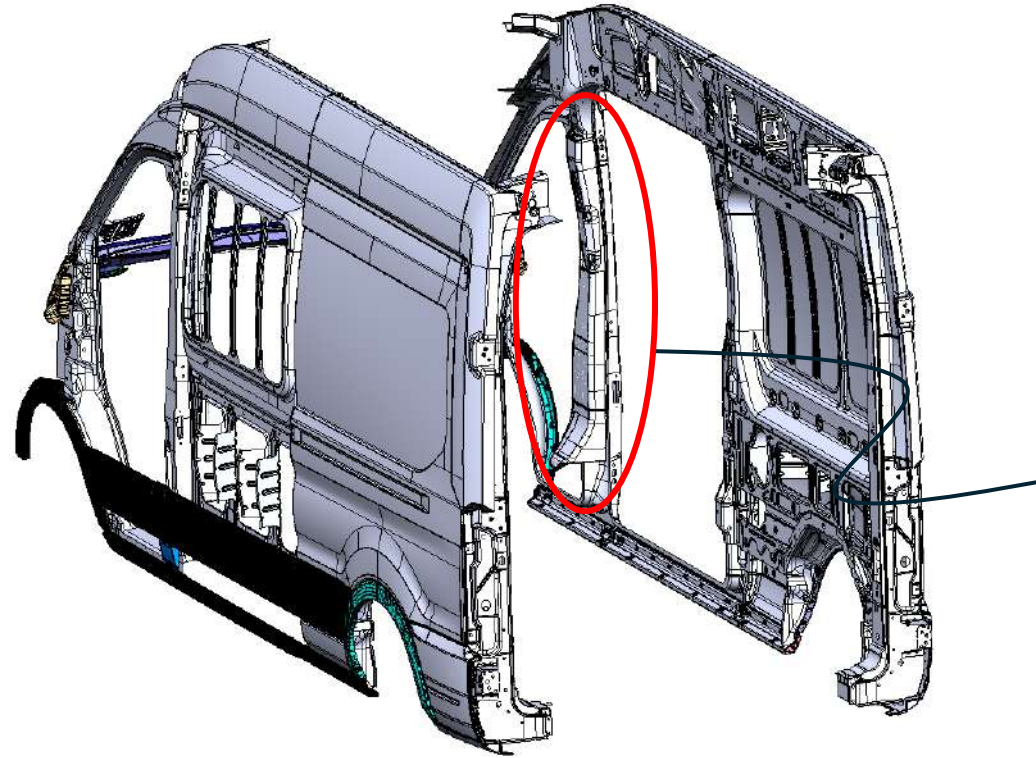
Aluminum Flooring System

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B Pillar Grab Rail – Installation Guide

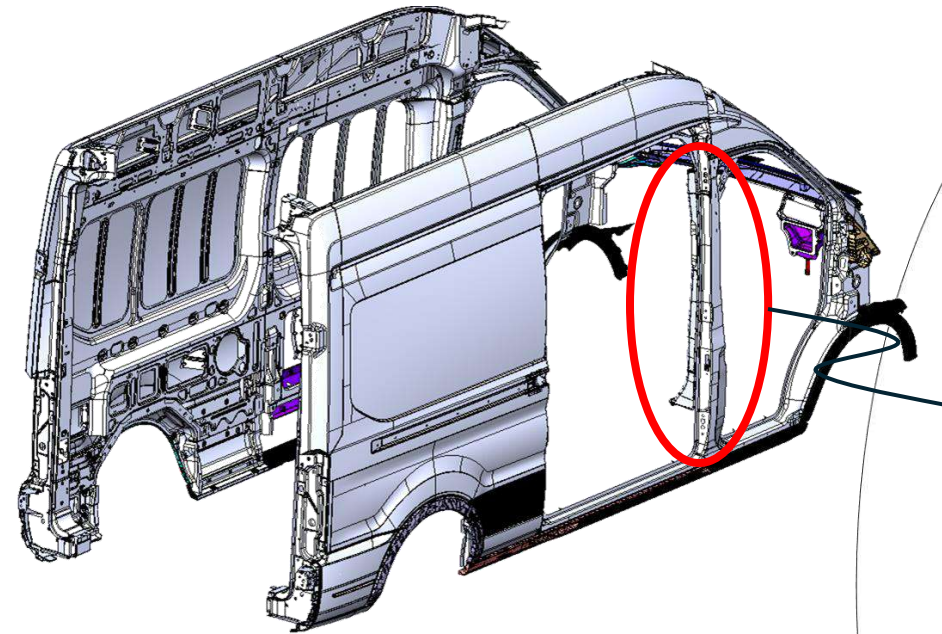
Title: Installation of B Pillar Grab Rail		Product: B Pillar Grab Rail		Modified By: Vignesh.P	
Rev: 0		Date Created: 10-Apr-2026		Date Modified:	
#	Description	Picture	#	Description	Pictures
1	Marker		4	Oscillating Cutting Machine	
2	Drilling Machine		5	4 mm Allen Key	
3	8 mm - Drilling Bit		6	1.25" Hole Cutter	

These items are not included in the package

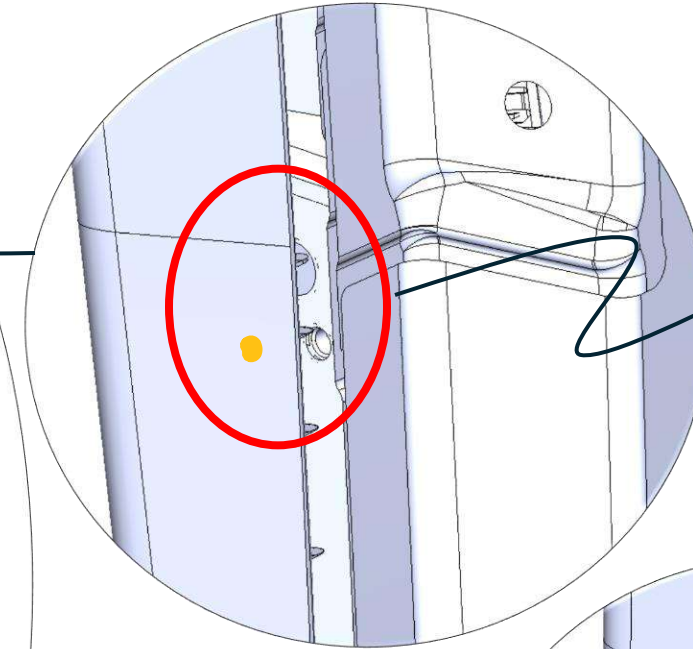
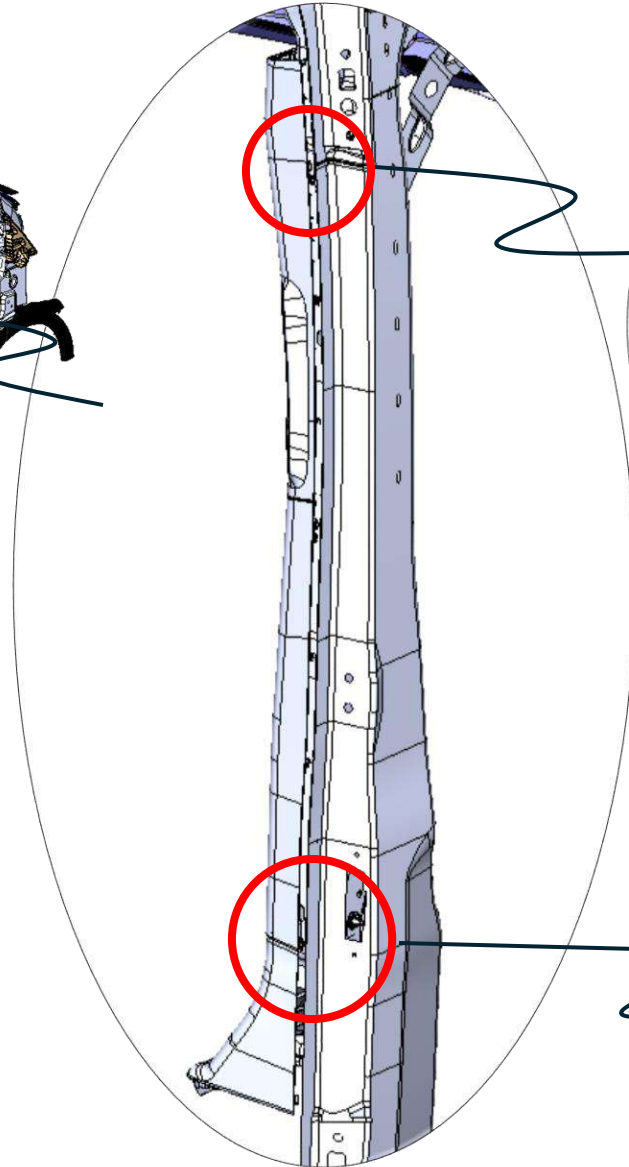


STEP 1: Remove old grab handle (Plastic) & the door rubber seal (Trim) from the Passenger side B Pillar to mark the hole for drilling.

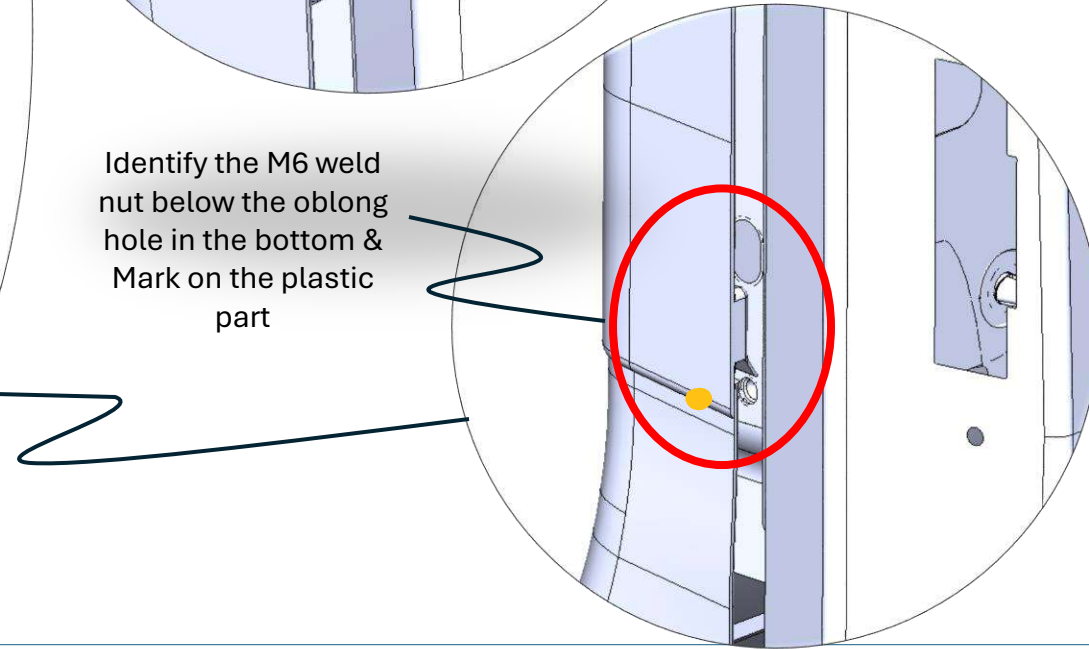




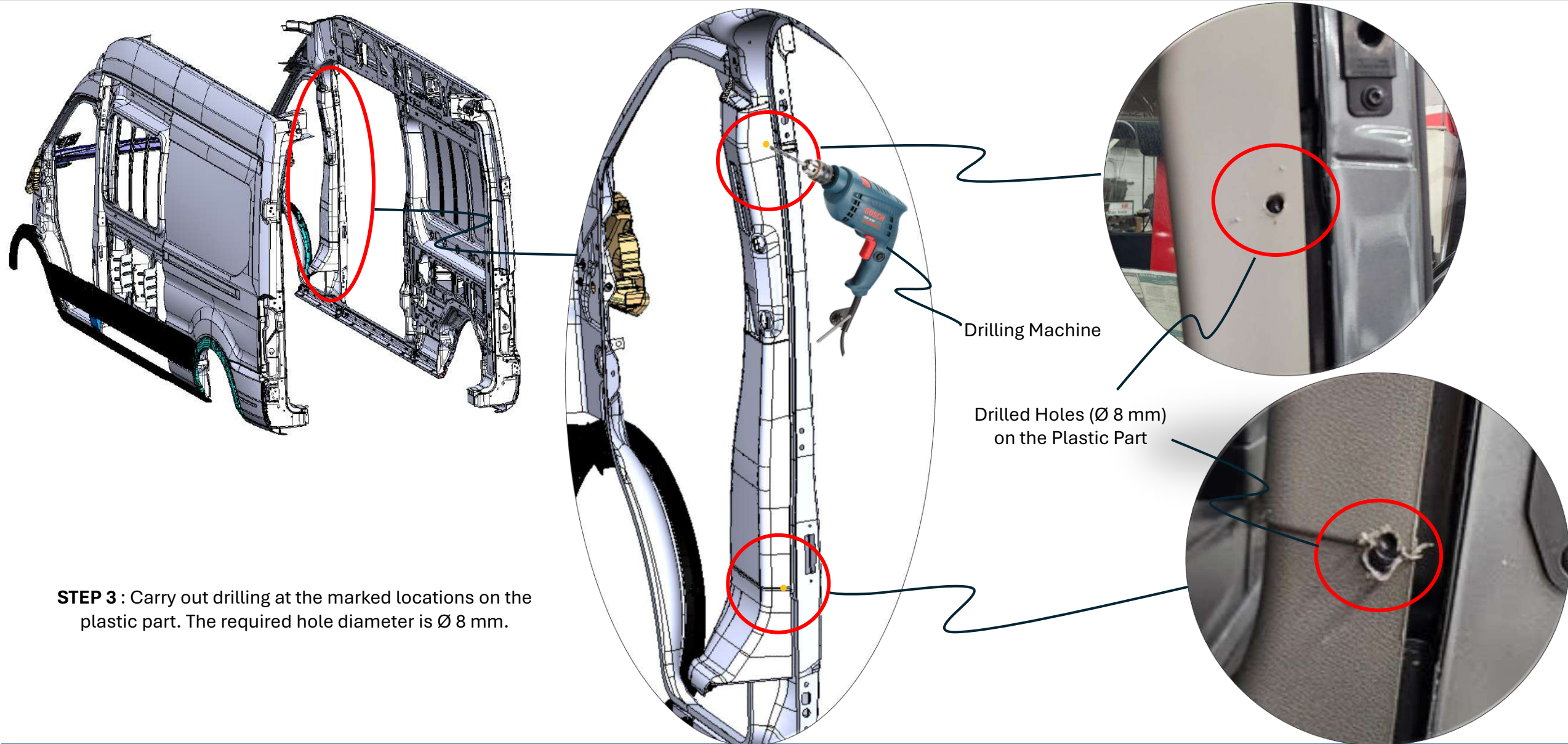
STEP 2 : See through the gap between the plastic part and OEM B Pillar to identify the M6 weld nut that is welded along with the B Pillar & Mark the center point of the nut on the Plastic part.

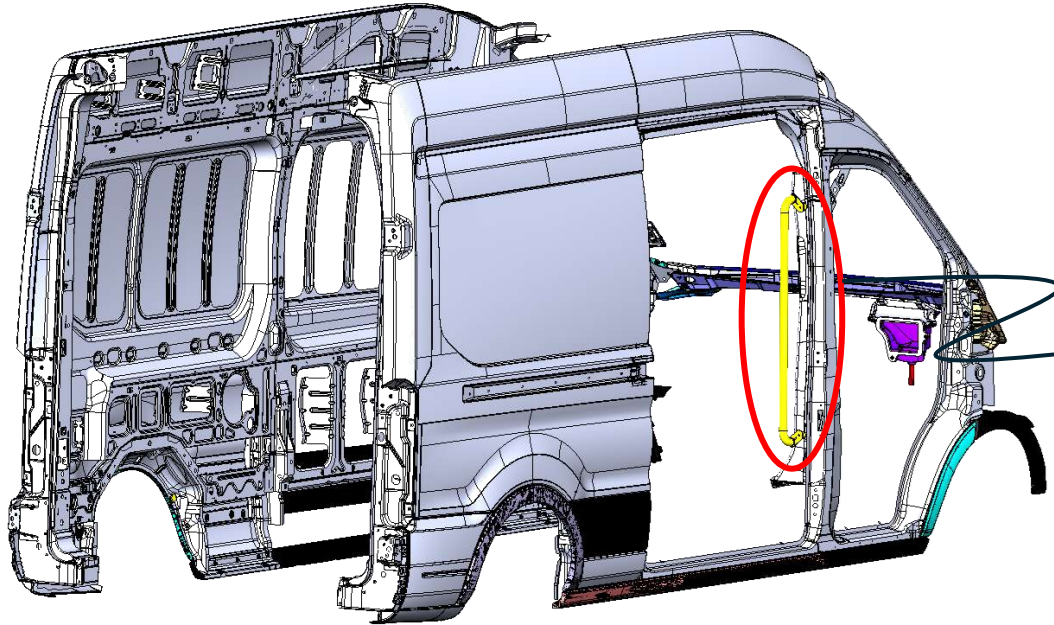


Identify the M6 weld nut below the first hole & Mark on the plastic part



Identify the M6 weld nut below the oblong hole in the bottom & Mark on the plastic part



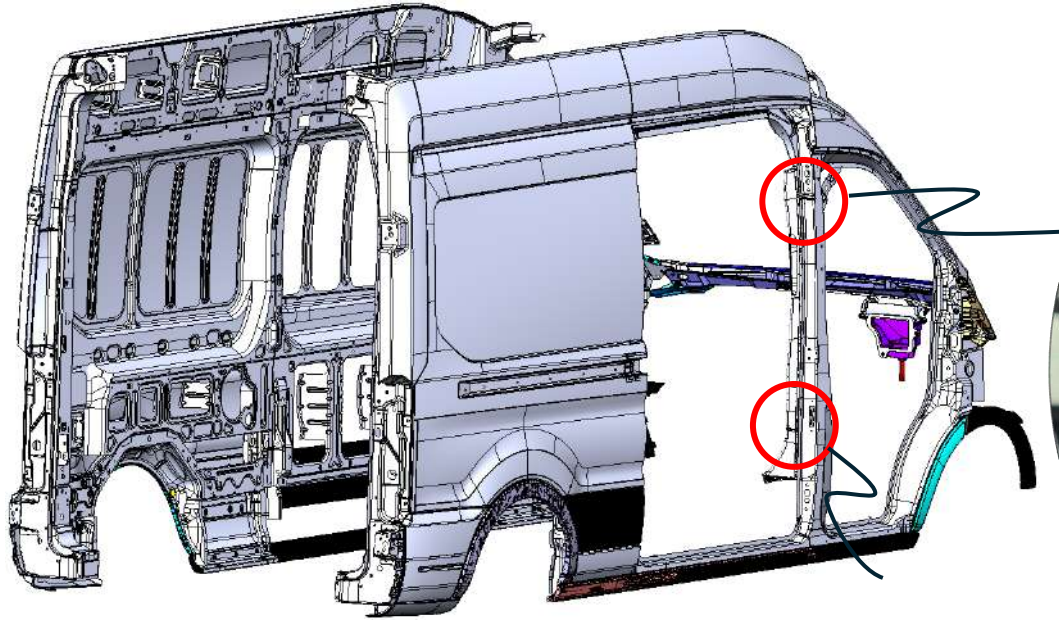


STEP 4 : Bring the B Pillar Grab Rail and Connect with the weld using M6 x 75 mm - Hex Head Bolt (2 No's) to mark on the plastic part to be cut.

Mark the profile of the spacer and gusset on plastic part & then remove the Bolt & Grab Rail.



Note: Do the same for the Bottom Portion.



STEP 5 : Use the Drilling machine & 1.25" hole saw cutter to cut the plastic part where the round mark lines are there.

Then use the oscillating cutter to cut the small notch portion.

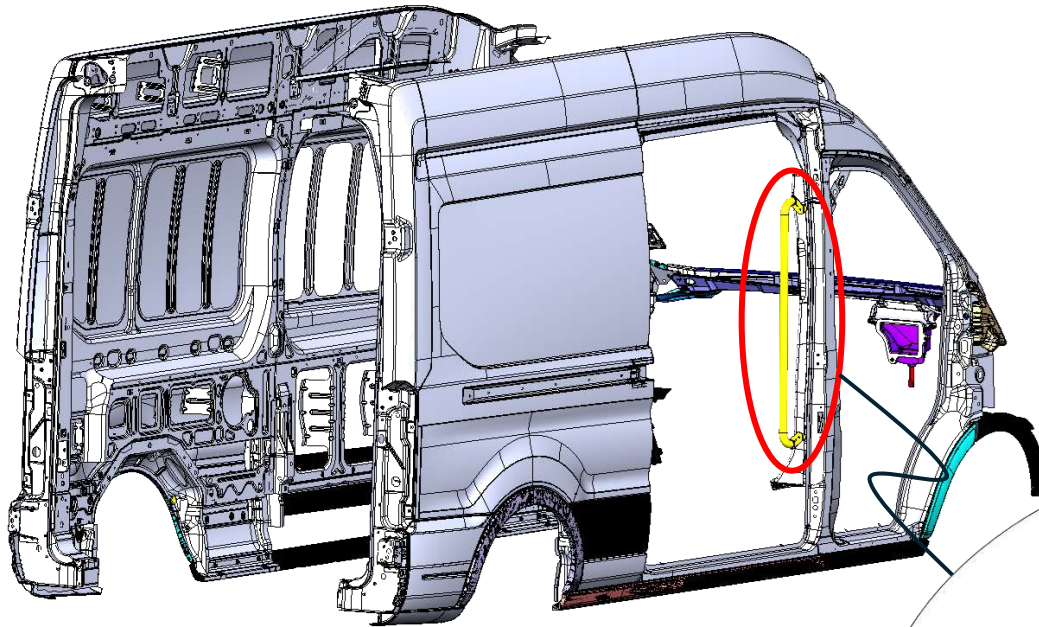
Note: Do the same for the Bottom Portion.



After Cutting



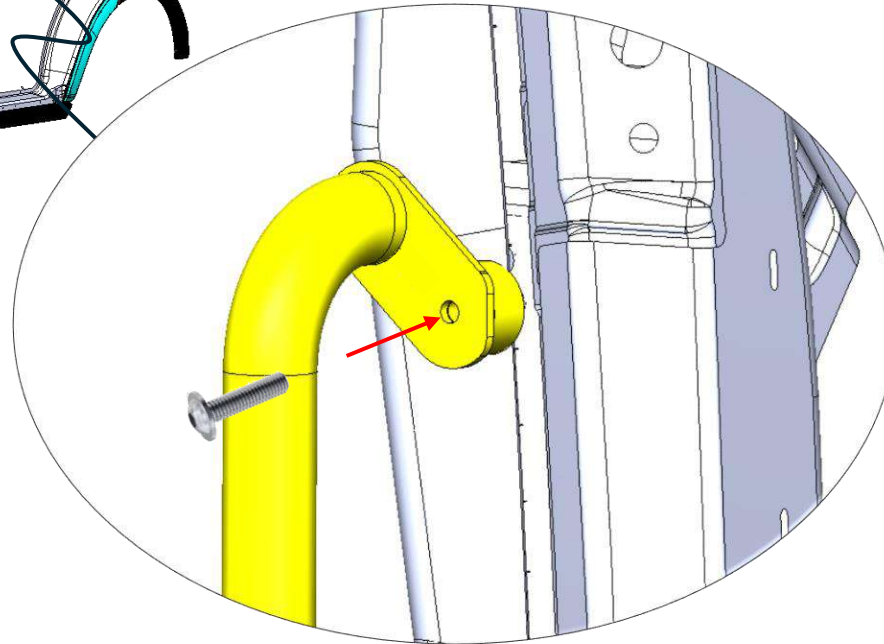
1.25" hole saw cutter



M6 x 50 mm – Button Head Bolt (2 No's) &
M6 Flat Washer (2 No's)

STEP 6 : After Cutting the plastic part, Put the Grab rail in its place and tighten it with the M6 weld nut using M6 x 50 mm Button Head Bolt (2 No's) & M6 Flat Washer (2 No's).

Then put the door rubber seal back.



Note: Do the same for the Bottom Portion.

