

Pareto

Aluminum Systems








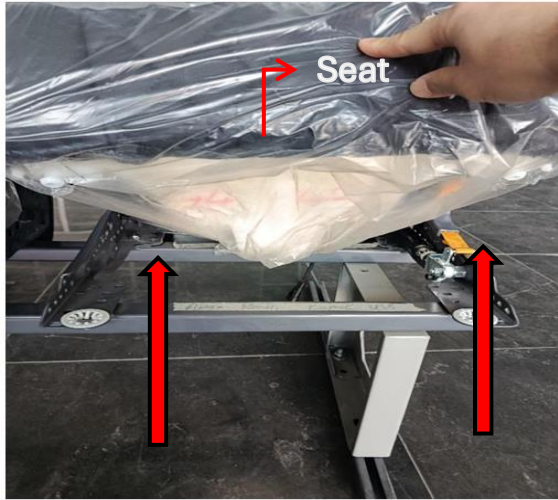



ALFOTM






Aluminum Flooring System


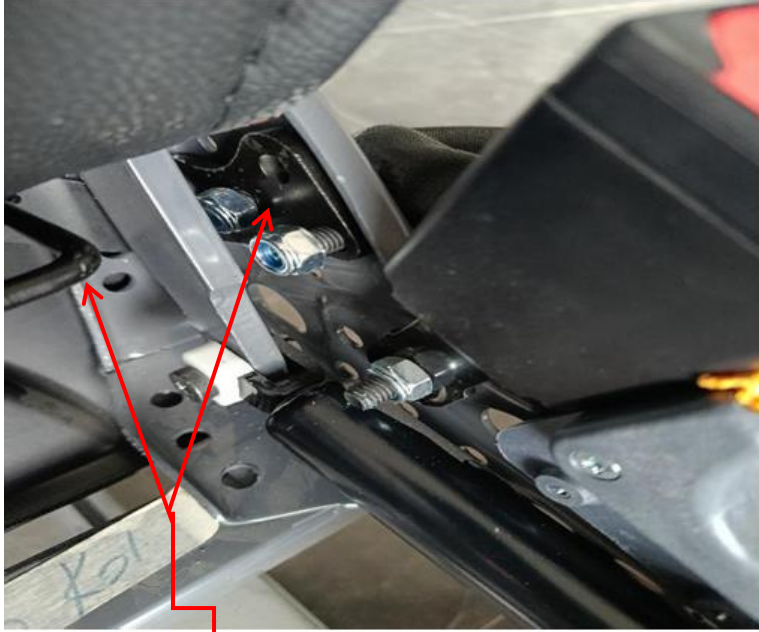

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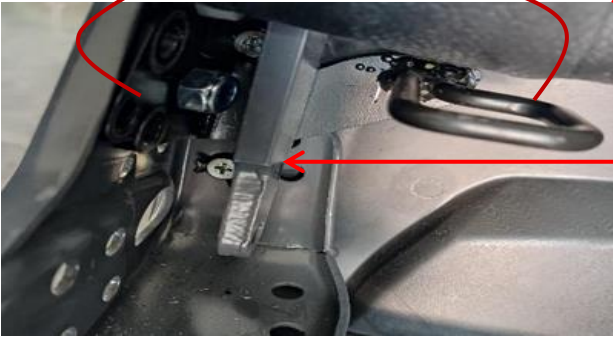
Installation Guide for ISOFIX brackets on Sege seats


#	Tools	Description, Pictures and Figures
1	Torque Gun	 <p>Used to tighten bolts and nuts to a specified torque value for secure and accurate assembly.</p>
2	17 mm socket & wrench	 <p>Used to tighten bolts and nuts to a specified torque value for secure and accurate assembly.</p>
3	M8 x 20 bolts	 <p>M8 × 20 – 8 mm diameter fastener with 20 mm length.</p>
4	M8 nuts	 <p>M8 nut – Used with an 8 mm bolt for secure fastening.</p>
5	Screw driver	 <p>Screwdriver – Used to tighten or loosen screws.</p>


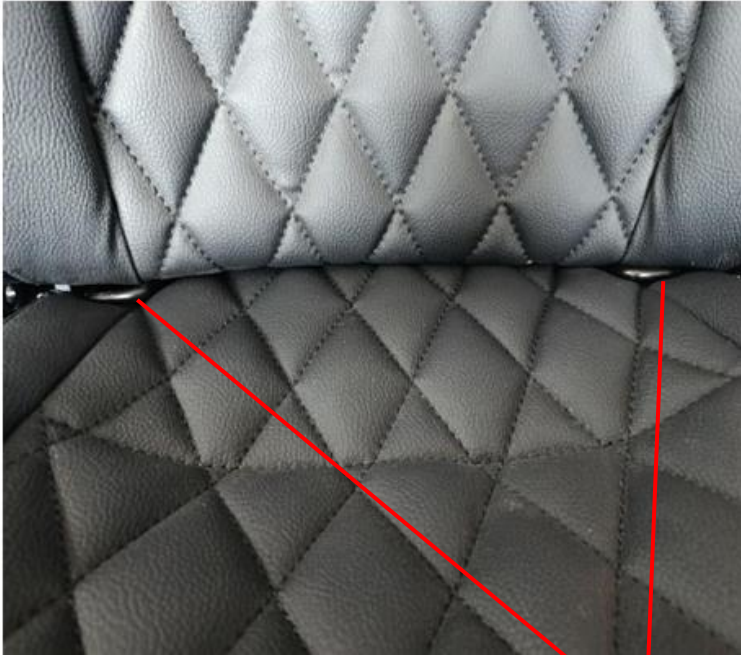
#	Installation Steps	Description, Pictures and Figures
1	<p>Step 1 :</p> <ol style="list-style-type: none"> 1. Remove the seat using a screwdriver. 2. Remove the shock absorber stop (Fig. 1.2 & Fig. 1.3). 3. Tilt the backrest to access the mounting area (Fig. 1.4). 	<div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;">  <p style="text-align: center;">Image 1.1</p> </div> <div style="width: 50%;">  <p style="text-align: center;">Image 1.2</p> </div> <div style="width: 50%;">  <p style="text-align: center;">Image 1.3</p> </div> <div style="width: 50%;">  <p style="text-align: center;">Image 1.4</p> </div> </div>

#	Installation Steps	Description, Pictures and Figures	
2	<p>Step 2 : Fix the right Isofix bracket</p> <p>1. Insert the right Isofix bracket behind the backrest fork, as shown in Image 2.2.</p>	 <p>isofix bracket</p> <p>Image 2.1</p>	 <p>Seat backrest fork</p> <p>Right isofix inserted behind the backrest fork</p> <p>Image 2.2</p>
	<p>2. Mount the bracket using the M8 × 20 bolt and M8 nuts.</p> <p> Apply 55- 65 Nm torque on the bolts</p>	 <p>M8 nuts</p> <p>Image 2.3</p>	 <p>Isofix brackets is Mounted with M8*20 bolt with M8 nuts using a torque gun</p> <p>Image 2.4</p>

#	Installation Steps	Description, Pictures and Figures
3	<p>3. Tighten the fasteners using a torque gun with a 13 mm socket and wrench, as shown in Image 2.4.</p> <p> Apply 55- 65 Nm torque on the bolts</p>	<div style="display: flex; justify-content: space-around;">   </div> <p style="text-align: center;">Image 2.4</p> <p style="text-align: center;">Mounted Isofix brackets</p>

#	Installation Steps	Description, Pictures and Figures
4	<p>Step 3 : Fix the Left Isofix bracket</p> <p>1. Position the left ISOFIX bracket behind the backrest fork (Fig. 3.2).</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>Image 3.1</p> </div> <div style="text-align: center;">  <p>Image 3.2</p> </div> </div> <div style="text-align: center; margin-top: 20px;"> <p>Left isofix inserted behind the backrest fork</p>  <p>Image 3.3 Backrest fork</p> </div>

#	Installation Steps	Description, Pictures and Figures
5	<p>2. Align the mounting holes and install M8 × 20 bolts with M8 nuts.</p> <p>3. Tighten the front bolt using a torque gun with a 13 mm socket and wrench (Fig. 3.4).</p> <p>4. Tighten the rear bolt using two 13 mm wrenches (Fig. 3.5), as the torque gun cannot access the area.</p> <p> Apply 55- 65 Nm torque on the bolts</p>	<p>Tighten the rear bolt and nut using 13 mm socket and wrench.</p> <div style="display: flex; justify-content: space-around;"> <div data-bbox="901 508 1462 1105"> </div> <div data-bbox="1556 454 2117 1110"> </div> </div> <p style="text-align: center;">Image 3.4 Image 3.5</p>

#	Installation Steps	Description, Pictures and Figures
6	<p>Step 4:</p> <ol style="list-style-type: none"> 1. Reinstall the seat and secure it properly into the clips. 	<div style="display: flex; justify-content: space-around; align-items: flex-end;"> <div style="text-align: center;">  <p>Image 4.1</p> </div> <div style="text-align: center;">  <p>Image 4.2</p> <p style="text-align: right;">Mounted Isofix Bracket</p> </div> </div>