

Pareto

Aluminum Systems

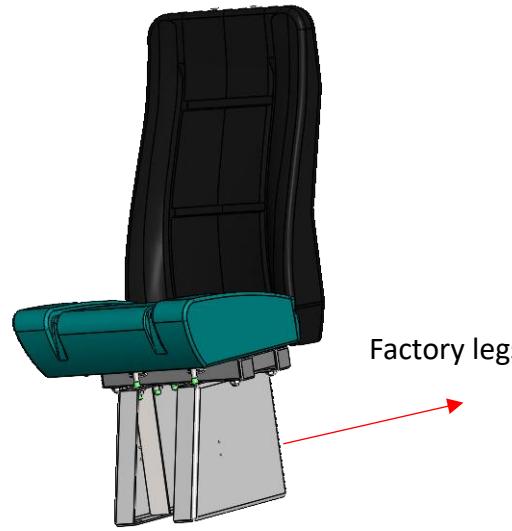


**ALFO**™

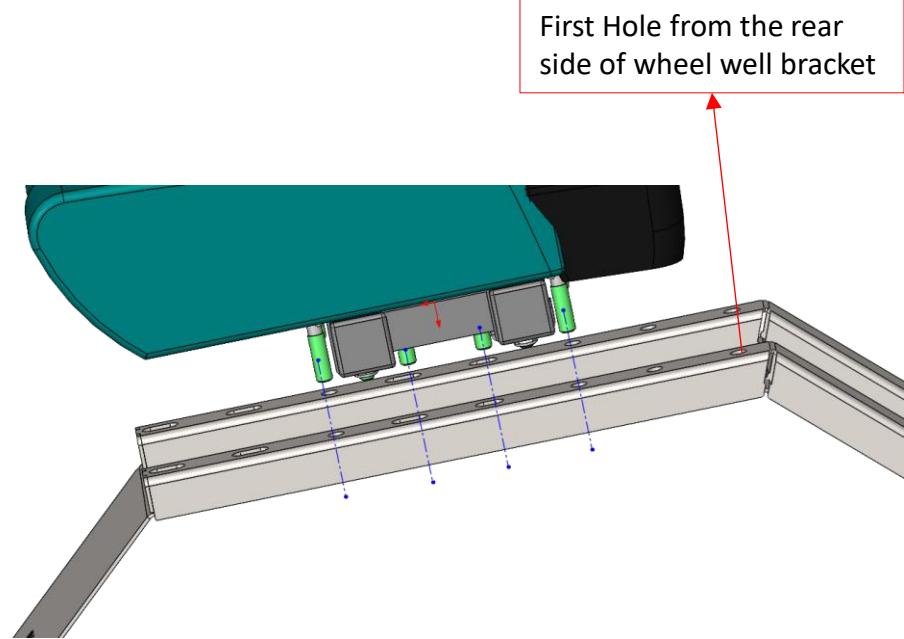
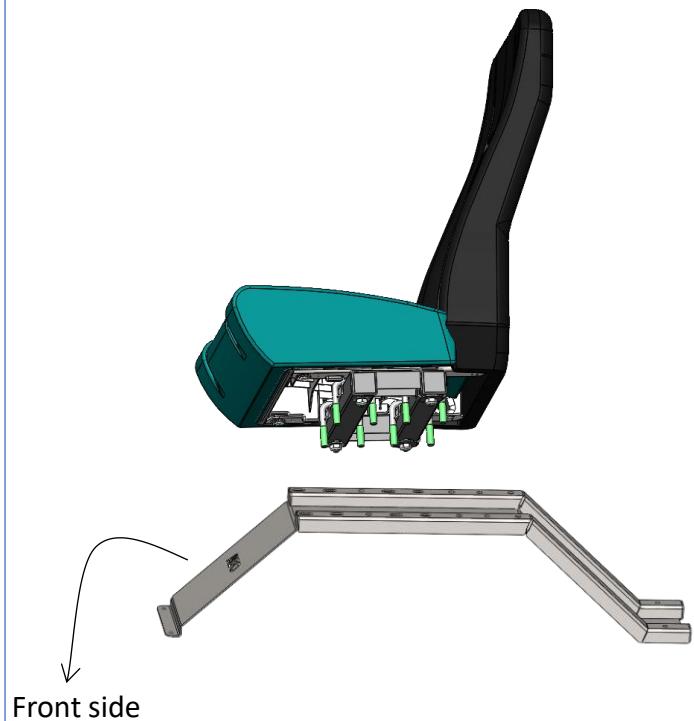
Aluminum Flooring System

[www.paretoas.com](http://www.paretoas.com)

Umbrella Bracket

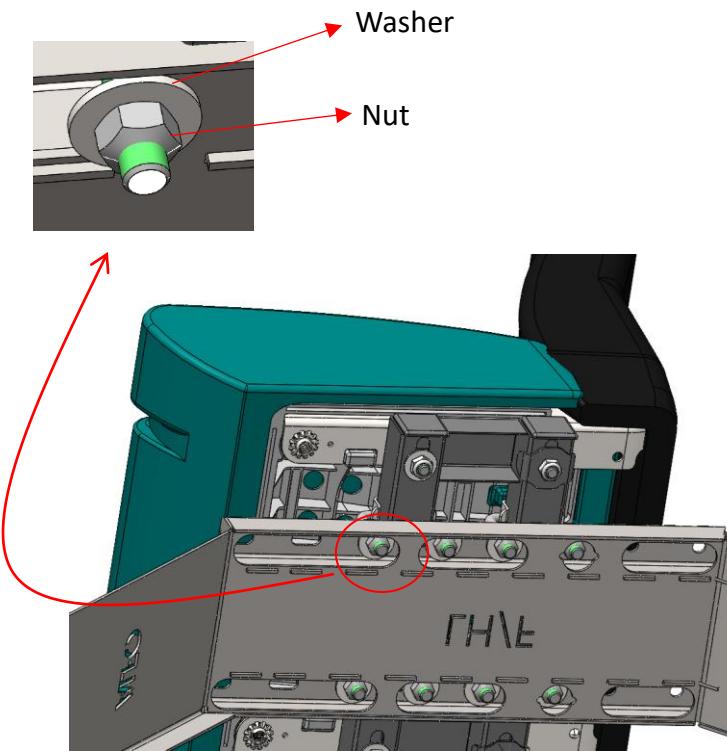


**STEP 1:** Uninstall the factory legs by uninstalling the nut from LH and RH side of legs and discard the legs

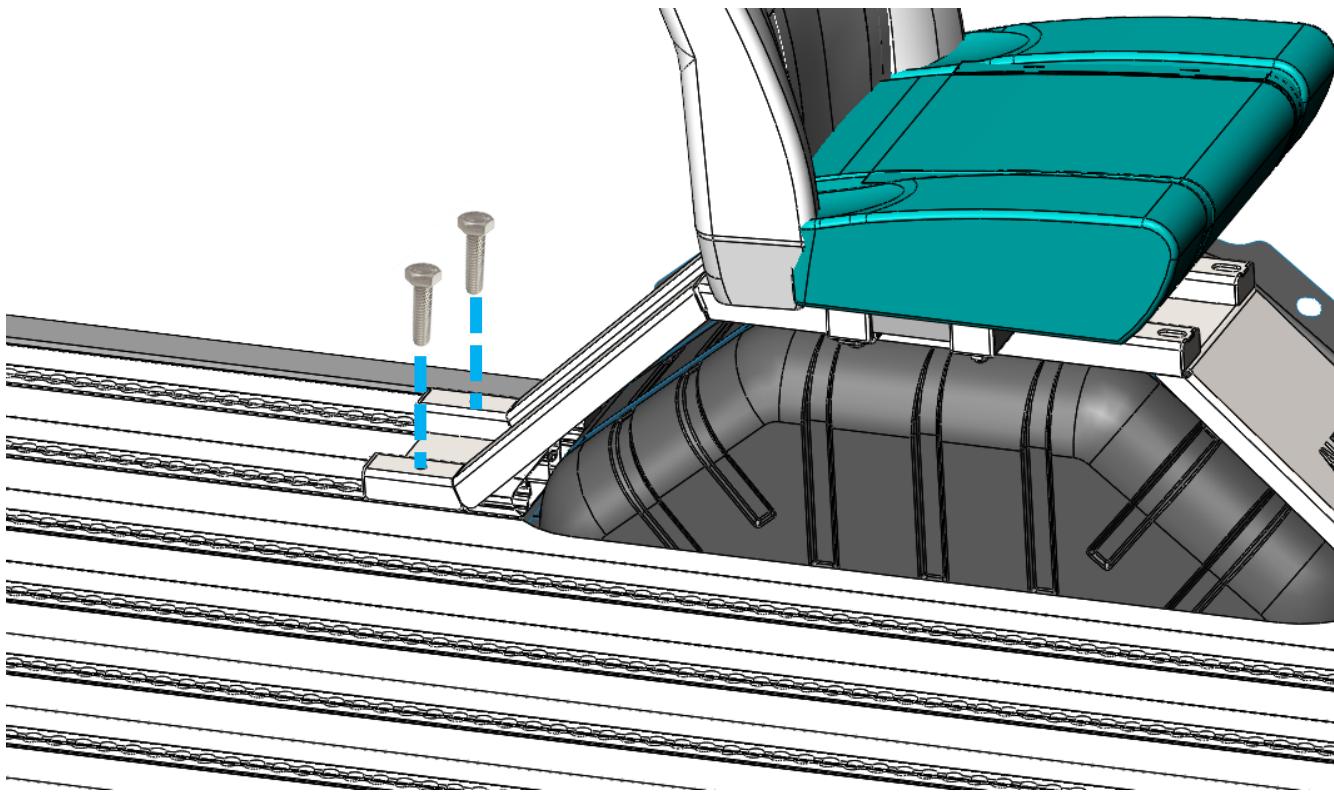


**STEP 2 :** Assemble the seat with the wheel well bracket from the reference of Rear side U bolt of the seat and the third hole in the wheel well bracket.

**Note :** As per customer requirement, The seat can be fixed on both first hole and third hole from the rear side of the wheel well bracket.



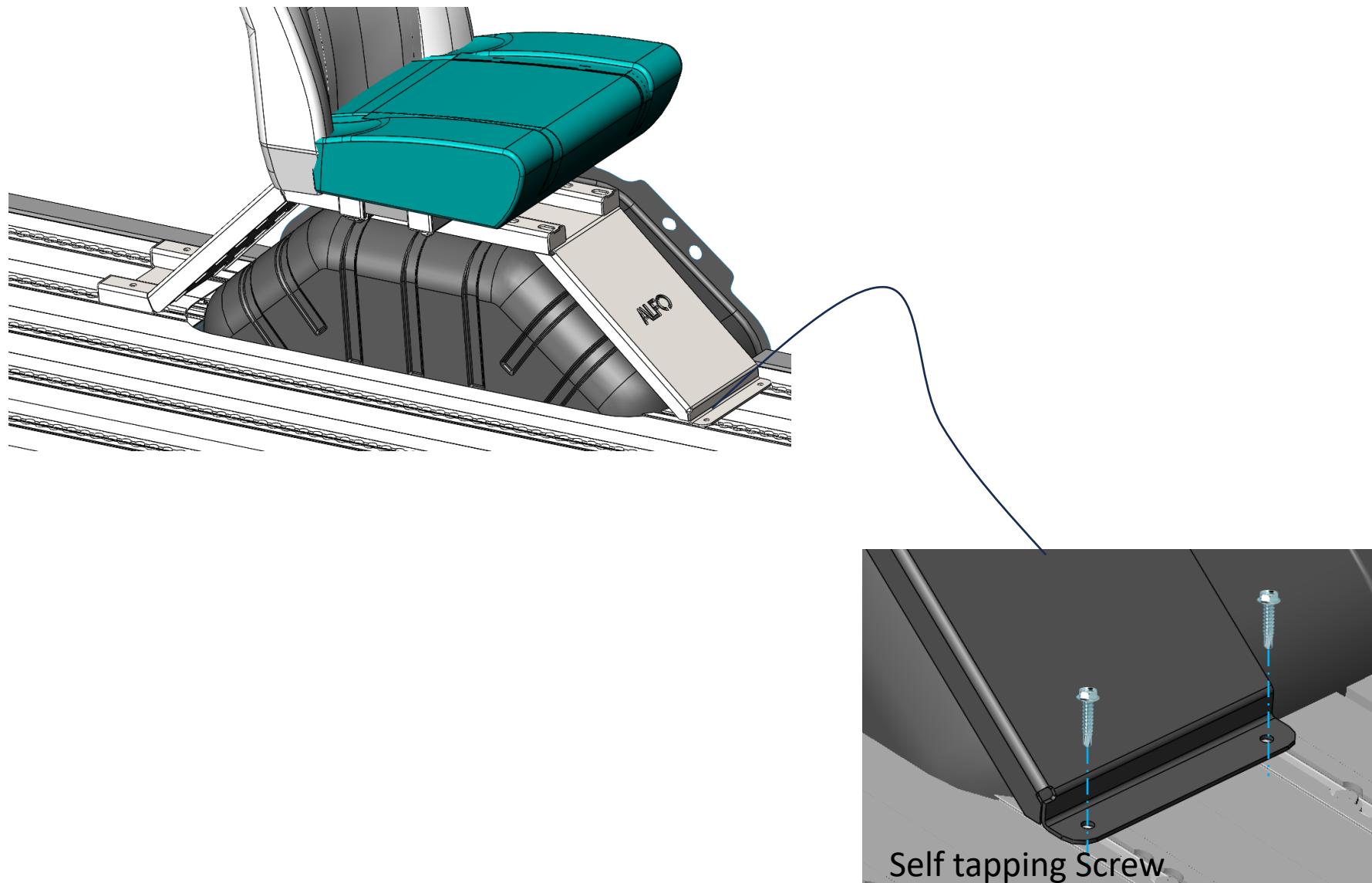
**Step 3:** Tighten all the required nut to the U bolt from the bottom side of the seat with the wheel well bracket



**Step 4 :**

- Position the wheelwell bracket and mark the floor using rear hole as template.
- Drill through hole.
- Insert M10 bolt of length 5" and use washer and nut from bottom of the BIW to tighten the bolt.

**Step 5:** Insert the M8 self-tapping screw of length 3" in the front 2 holes of the wheel well bracket and tap it completely.



Title: Installation of wheel well bracket

Product: Wheel well bracket

Modified By: Pandiyan

Rev: 0

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Date Modified:

## Maintenance Guidelines:

- Check for any looseness observed in the assemble in **6 months** interval
- Check the bolt torque **every 6 months**.
- **Replace the nylock nut M10 with new once and torque range should be 85-90 N-m** — do not reuse it.