

Pareto

Aluminum Systems



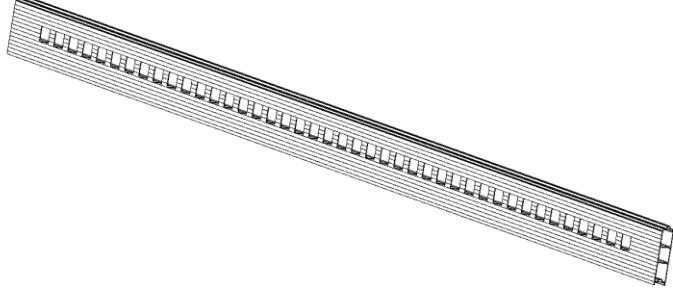
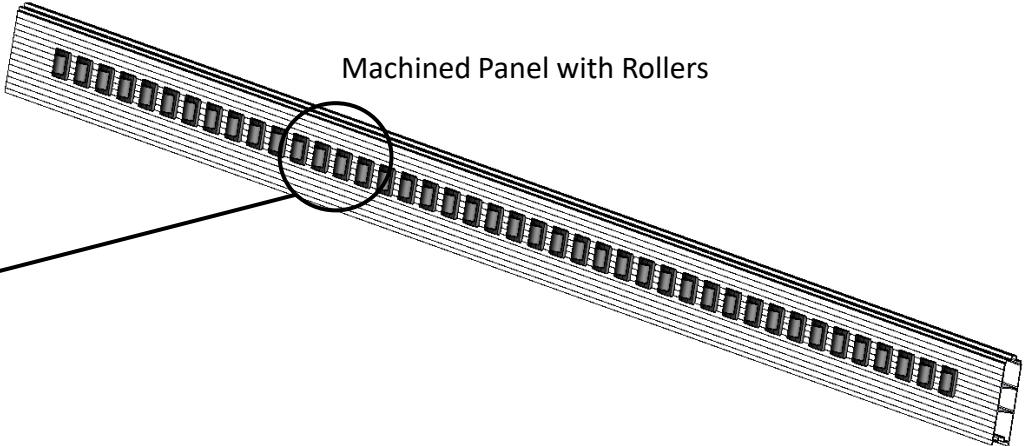
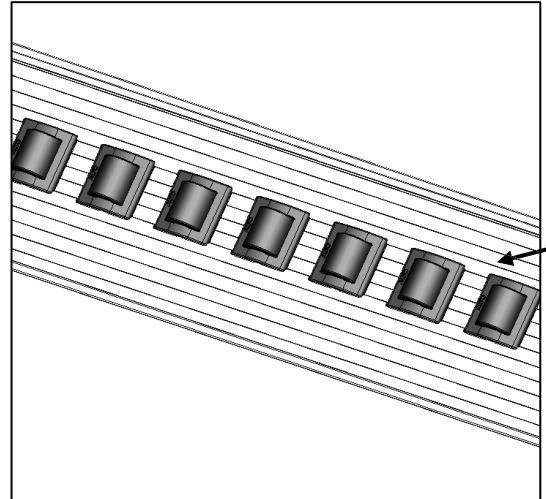
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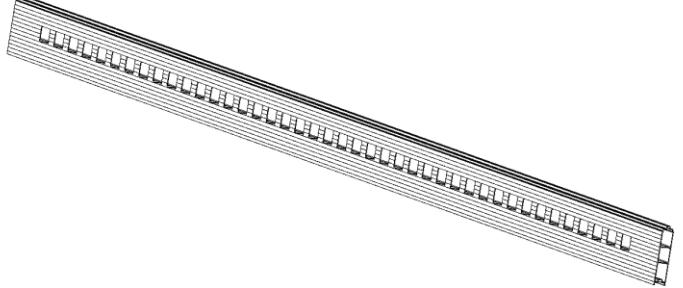
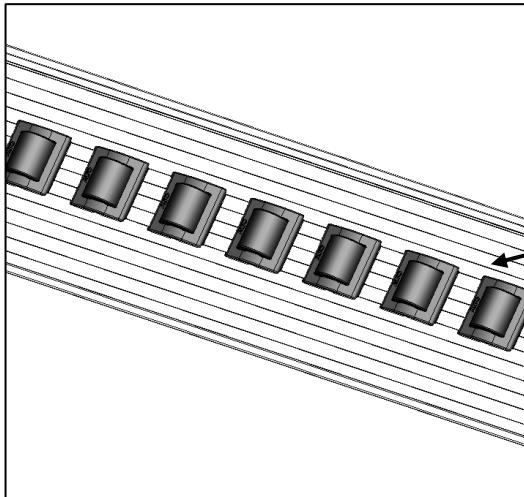
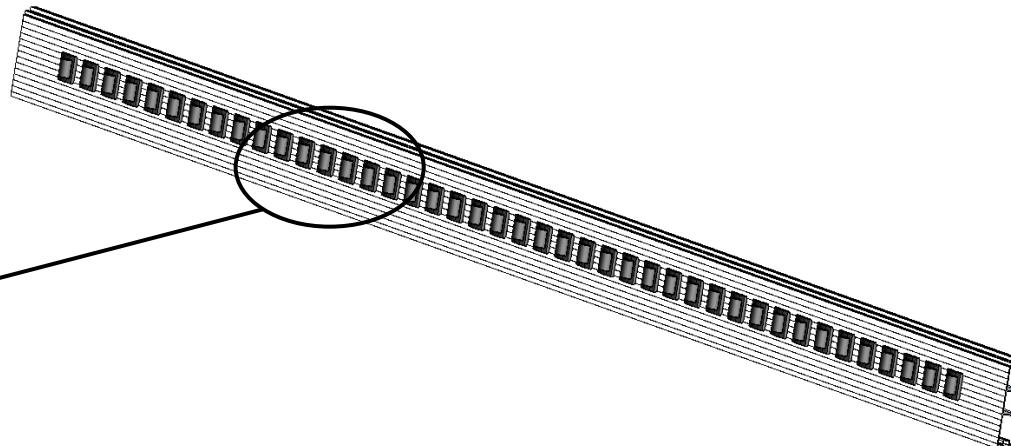
WB_148 & WB_148_EL –
Mover Kit - Installation Guide

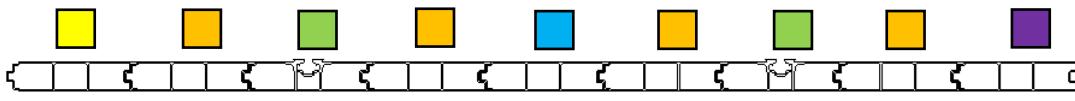
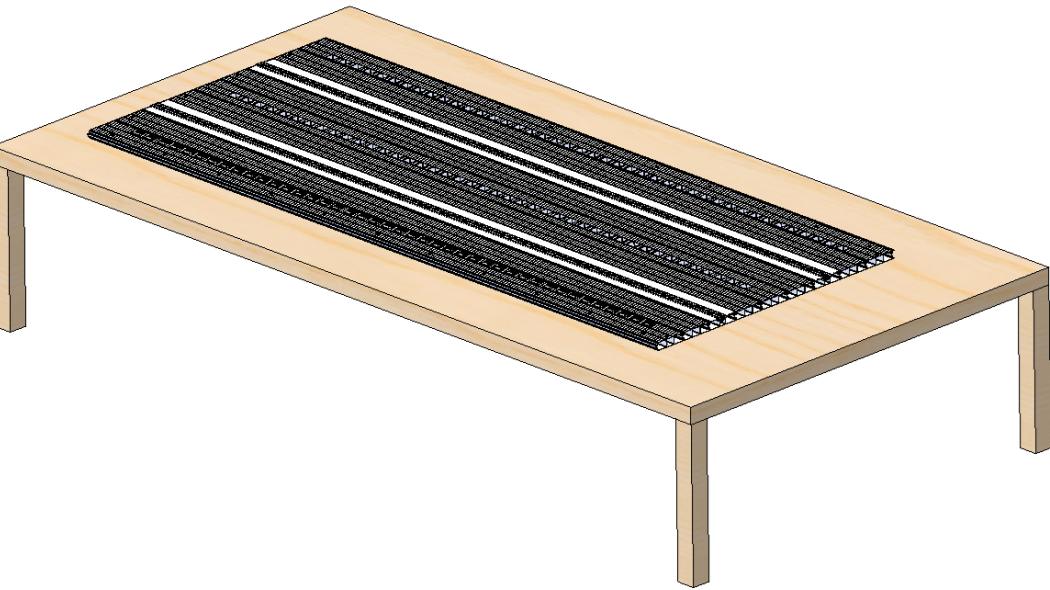
#	Description	Picture	#	Description	Pictures
1	9/16" Drive Head for 3/8" Bolt				
2	Standard 3/8" Drill Bit Special 3/8" x 8" Drill Bit				
3	Drill Drive				

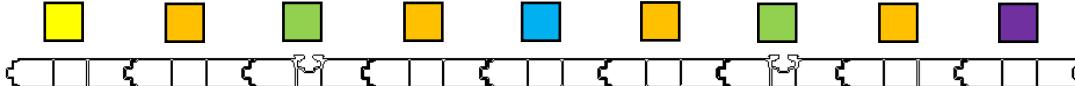
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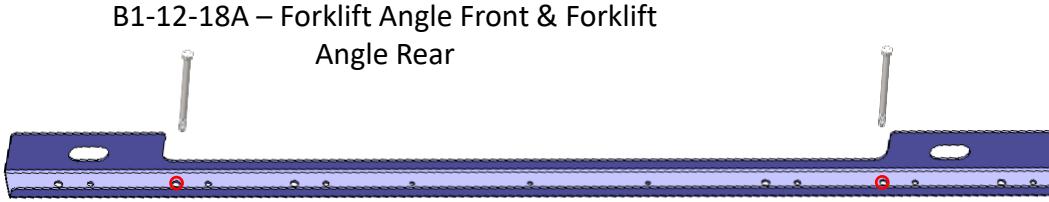
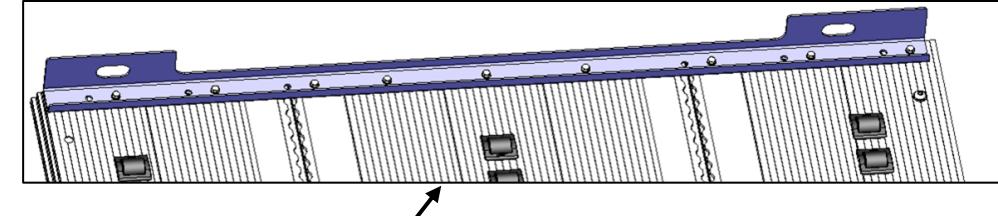
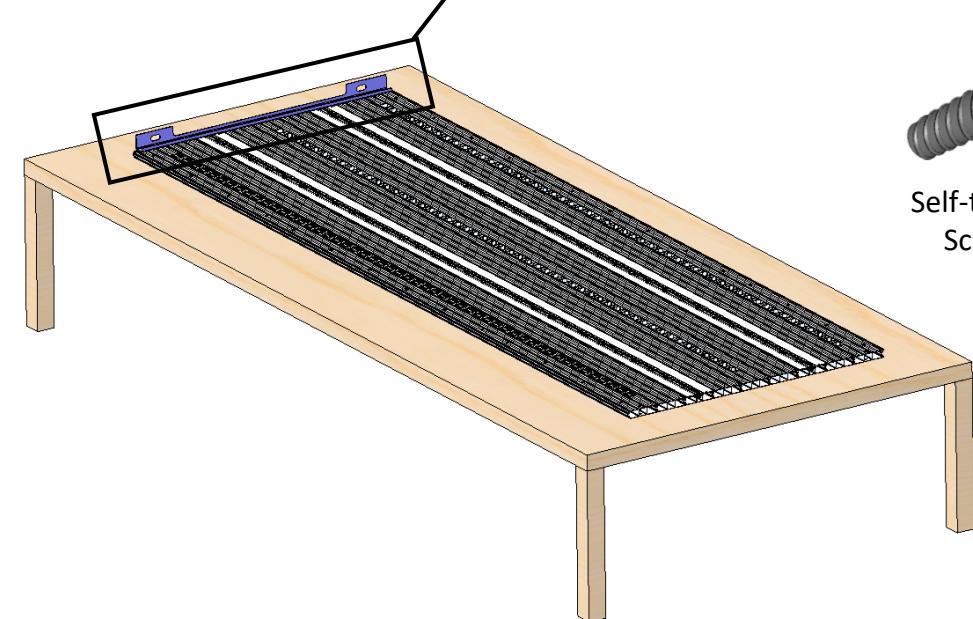
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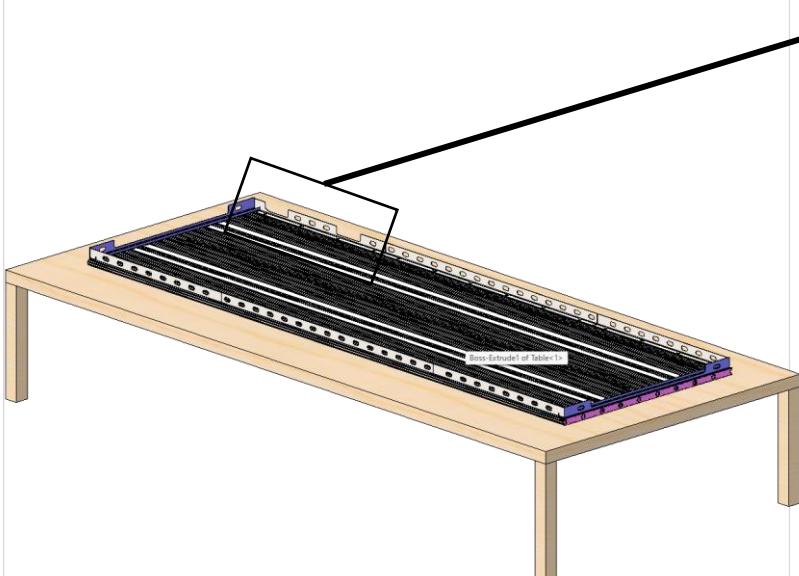
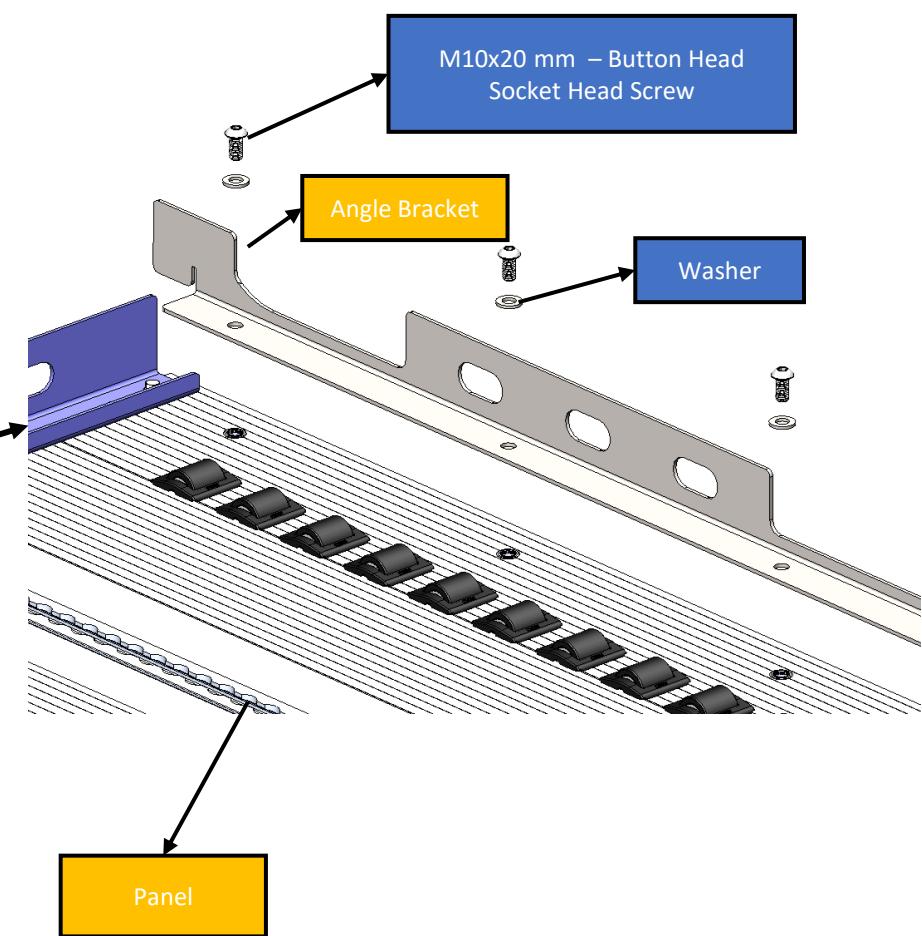
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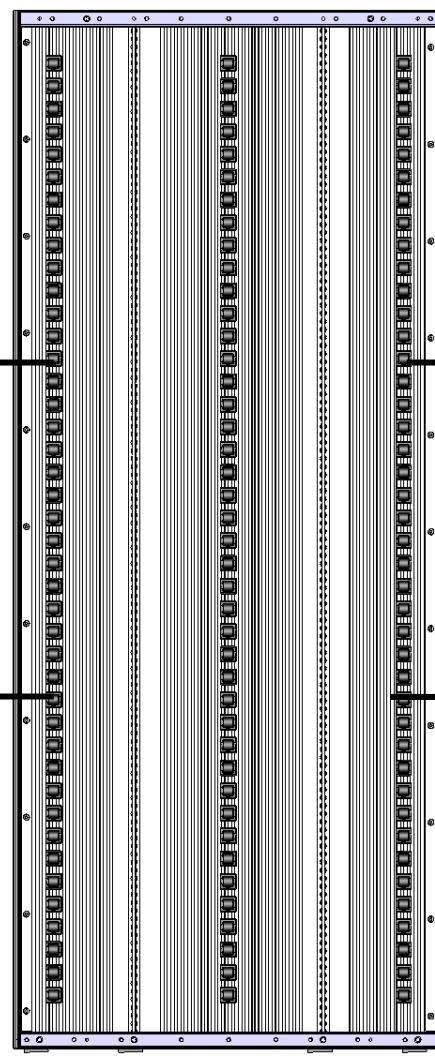
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2	Fixing Rollers in the Panels. (For WB_148_EL – Mover Kit Only)	<ul style="list-style-type: none"> After assembling hangers with Panels, Need to Fix the Rollers in their respective machined panels as per the Picture. After Fixing rollers, check the Rolling Condition and ensure all rollers are at the same Level. Rollers to be fixed in these Panels : <table border="0"> <tr> <td>• B2-12-025A</td> <td>- 1 Panel</td> </tr> <tr> <td>• B2-12-018A</td> <td>- 1 Panel</td> </tr> <tr> <td>• B2-12-024A</td> <td>- 1 Panel</td> </tr> <tr> <td>• Roller</td> <td>- 156 No's (52/Panel)</td> </tr> </table> 	• B2-12-025A	- 1 Panel	• B2-12-018A	- 1 Panel	• B2-12-024A	- 1 Panel	• Roller	- 156 No's (52/Panel)	   
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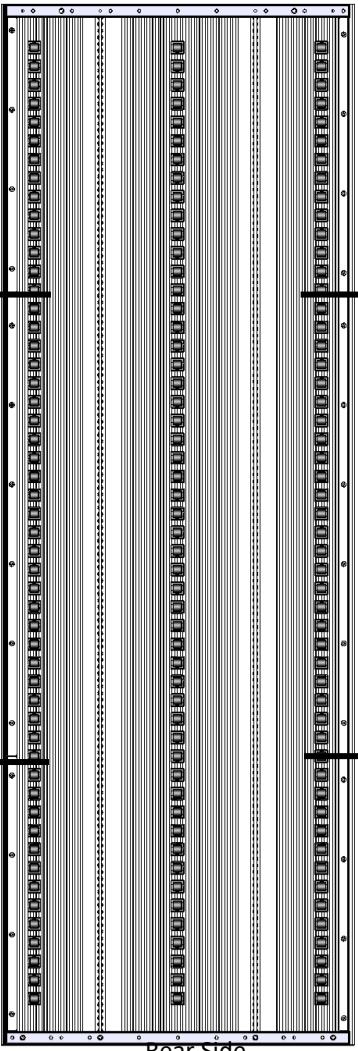
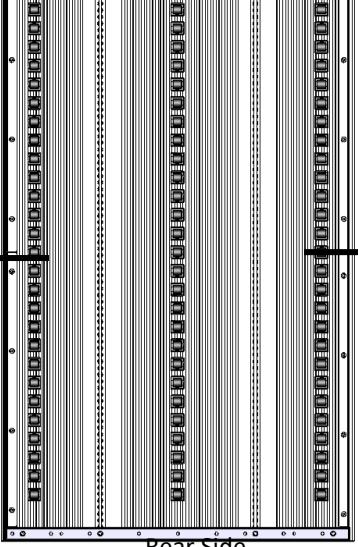
#	Install Step	Description of the steps	Pictures
3	Connect the 9 panels as shown & Fixing the End Cap in each panel.	<ul style="list-style-type: none"> After Fixing the Rollers in their respective panels, arrange the panels on the table as per the required configuration. Connect the 9 Panels as shown in the Picture. <p>(For Only WB_148 Mover Kit)</p>	<p>Panels Configuration</p>  <ul style="list-style-type: none"> - B2 - 12 - 029A – 1 Panel - B2 - 12 - 016A – 4 Panels - B2 - 12 - 013A – 2 Panels - B2 - 12 - 014A – 1 Panel - B2 - 12 - 028A – 1 Panel 

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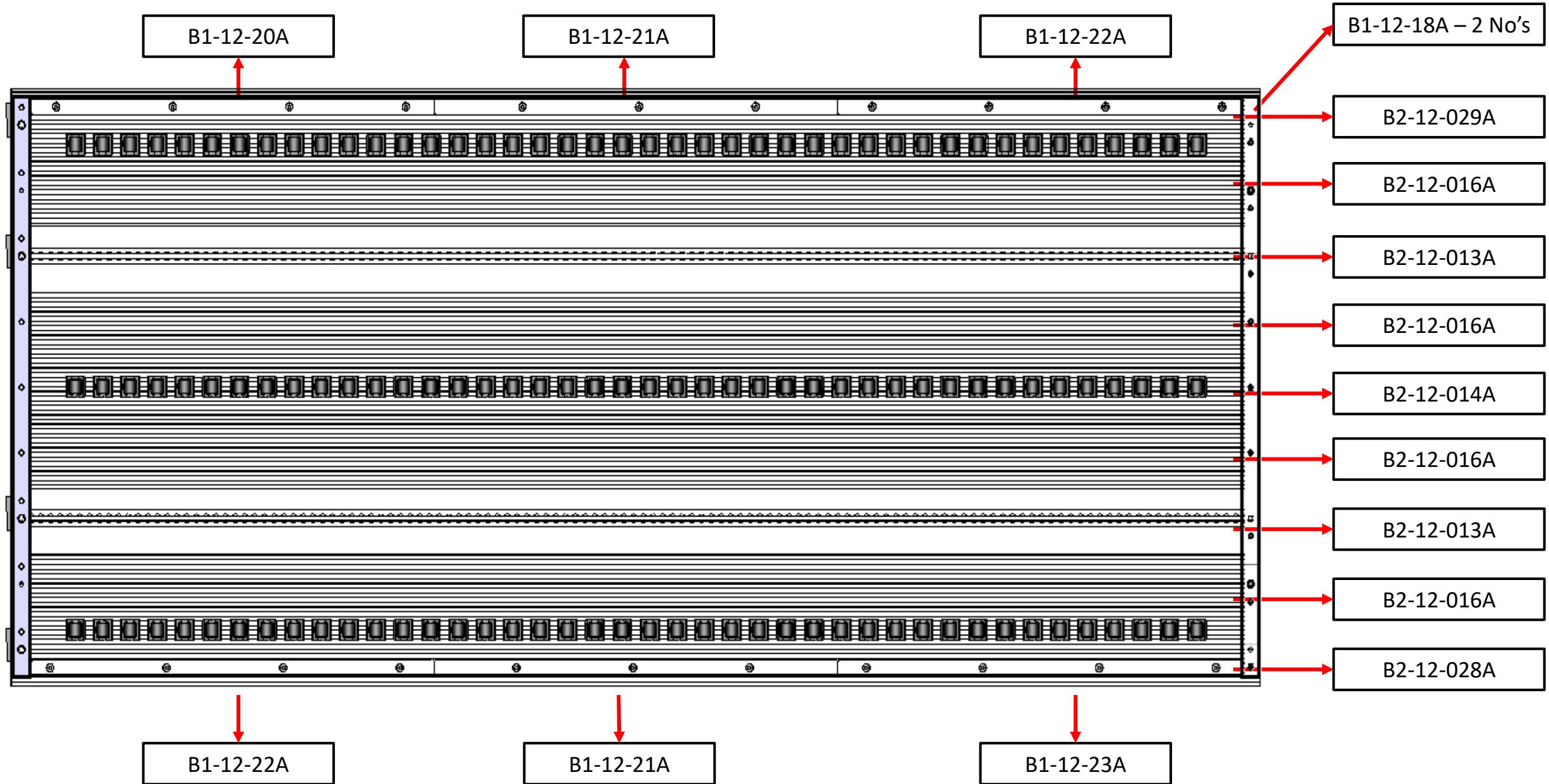
#	Install Step	Description of the steps	Pictures
4	Fix Forklift Angle Front & Rear with Panels using Fasteners.	<ul style="list-style-type: none"> Forklift Angle Front & Rear – Mount the Front & Rear sides of the Panels on their respective side by first locating the 2 shown holes with the 2 track panels using M10 bolt and then tap the Self-tapping Screws as shown in the image. <ol style="list-style-type: none"> 1. Forklift Angle Front & Rear - B1-12-18A – 2 No's 2. Self-Tapping Screws – 14 No's (For Front Side – 9 Screws & Rear Side – 5 Screws) <p>To Fix the Forklift Angle Front – Use the Holes in Angles – 5 Holes & make another 4 Holes wherever that gives the Mounting strength in the panel.</p> <p>To Fix the Forklift Angle Rear – Use the Holes in Angles – 5 Holes except for the holes in Track Panel.</p> <p>(For Only WB_148 Mover Kit & WB_148_EL Mover Kit)</p>	    <p>Self-tapping Screws</p>

#	Install Step	Description of the steps	Pictures
5	Fixing Vertical Angle Brackets with Panels.	<p>After Fixing the Horizontal Fork-Lift Bracket Front & Rear, Using M10x20 mm – Button Head Socket Head Screw and washer fix the vertical brackets on the Driver and passenger side panels as shown in figure. Refer Page 11 or 12 for the vertical bracket layout based on your floor type.</p> <p>(For WB_148 Mover Kit & WB_148_EL Mover Kit)</p> 	

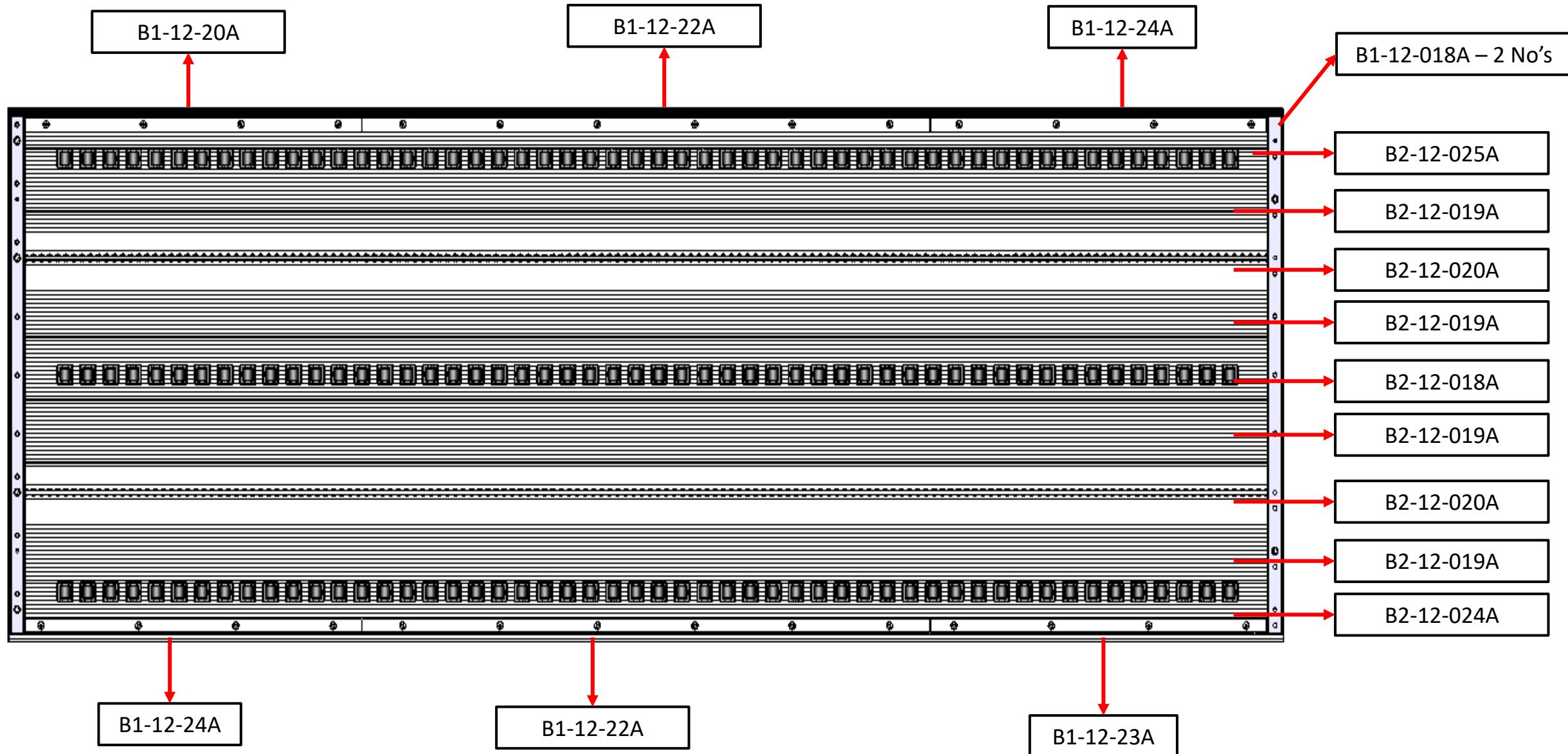
#	Install Step	Description of the steps	Pictures
	Place and Bolt the Angle Brackets as shown in picture.	       	<p>Front Side</p>    
	(Only for WB_148 Mover Kit)	 - Angle Front LH – 2 No  - Angle Front RH – 1 No  - Angle Mid – 2 No's  - Angle Rear LH – 1 No	<p>Rear Side</p>    

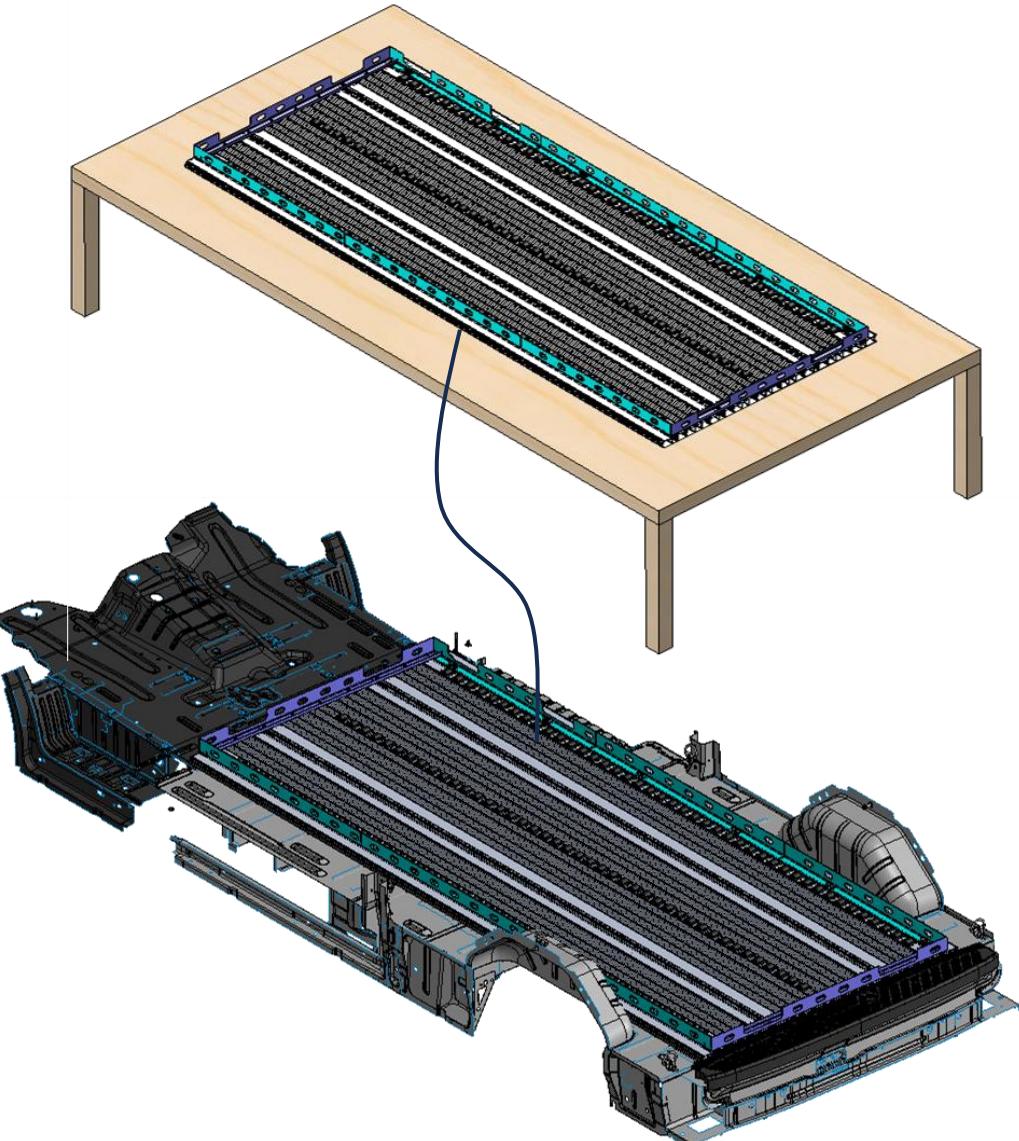
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Configuration – WB_148 – Mover Kit

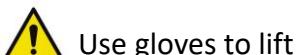


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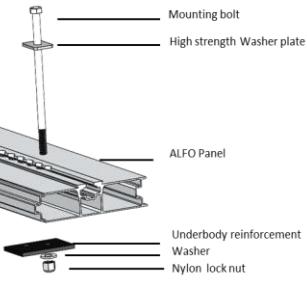
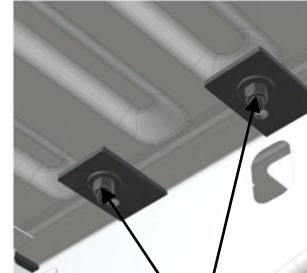
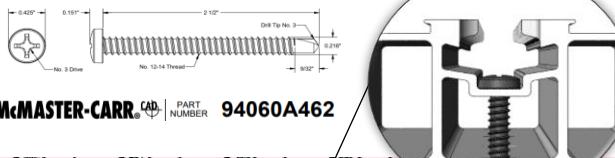
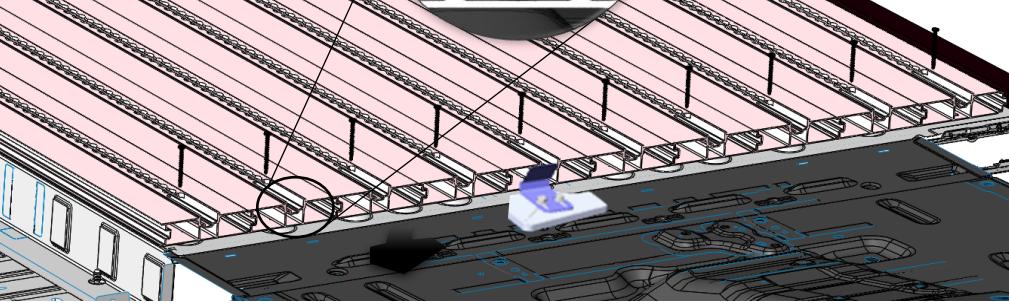


#	Install Step	Description of the steps	Pictures
6	Take the assembly to the van.	<ul style="list-style-type: none">• Lift the panel assembly , and put it inside the van• Ensure that the there is enough space left on both sides.• Adjust the forward and cross car direction as required.	

(For Only WB_148 Mover Kit & WB_148_EL Mover Kit)



Use gloves to lift

#	Install Step	Description of the steps	Pictures
7	Drilling, bolting at rear	<ul style="list-style-type: none"> Drill the OEM body using the through holes at the rear end of the panels. Based on the type of floor, use specific bolts length at specific locations as mentioned in BOM. Tighten the nuts with underbody reinforcement plates and washers. <p>(For Only WB_148 Mover Kit & WB_148_EL Mover Kit)</p> <p> Ensure that a bolt is inserted after drilling each hole. This helps to restrict the movement of the floor while drilling the next hole.</p> <p> Ensure that washer plate or double washers are used on the top and the bolts are tightened with a torque of 60 Nm</p>	  
8	<p><u>Non-Electric Vehicles:</u> Use only self tapping screws.</p> <p><u>Electric Vehicles:</u> Use only 2 feet of glue in the front</p>	<ul style="list-style-type: none"> Use self tapping screws in the front of the panels as shown in the picture. Ensure that the head of the self tapping screw's sits inside the groove and does not come in the way of moving a manual foot in the L track. For electric vehicle, use Sika 252 or Sika 255 in a 24-inch section, over the floor stiffening ribs as shown in the Page 17. 	  <p>Note :</p> <ol style="list-style-type: none"> For electric transit, self tapping screws should be replaced with glue, refer to page #22 (fig 3.1) For standard vans, use 1 qty of 7" bolts on the driver side front, refer to fig 1.1-fig 1.11

Location of the glue over ribs for electric vehicles
24" from the front, Ford WB148 only for reference

